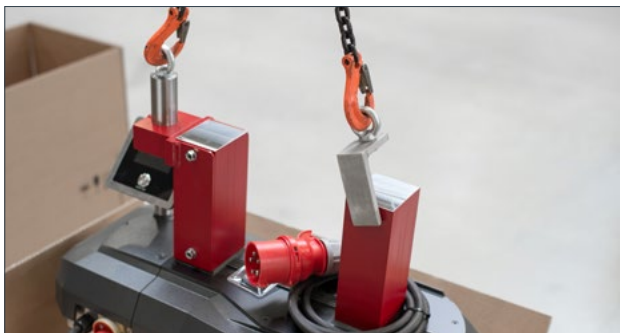


## UNBOXING

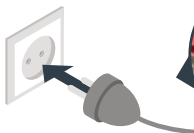


Hoist the heater out of the box.

## SET UP

### 1 CONNECT TO THE POWER MAINS

Insert the plug into a shockproof wall socket.



Alternatively connect wiring as follows:

Phase	■ Brown	■ Black (USA)
Phase	■ Black or Grey	■ Black (USA)
Ground	■ Green/Yellow	

### 2 TURN ON THE HEATER



Turn main switch from 0 to 1.  
You'll hear a short beep and  
the display turns on.

## THE WORKPIECE

### 1 POSITIONING THE WORKPIECE



Place the workpiece in a horizontal or vertical position.

### 2 CHOOSING THE RIGHT YOKE

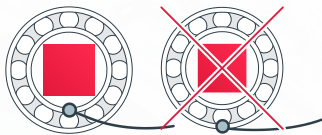


Use largest yoke available or stack two yokes to center the workpiece around the yoke.

### 3 USING THE TEMPERATURE PROBE



Plug in with the red dot facing upwards.



When using a single probe, place the probe on the workpiece near the bore.